



## ENER-CORE POWERSTATION **KG2-3G/GO**

### Integrating Gas Turbine and Gradual Oxidation Technology to Produce 1.85MW of Clean Power

The Ener-Core Powerstation KG2-3G/GO is the only clean power generation solution which runs directly on low-pressure, low-quality gases which otherwise cannot be utilized. The system integrates proprietary oxidation technology with a field proven 2MW-class Dresser-Rand gas turbine, efficiently generating electricity with near-zero emissions.

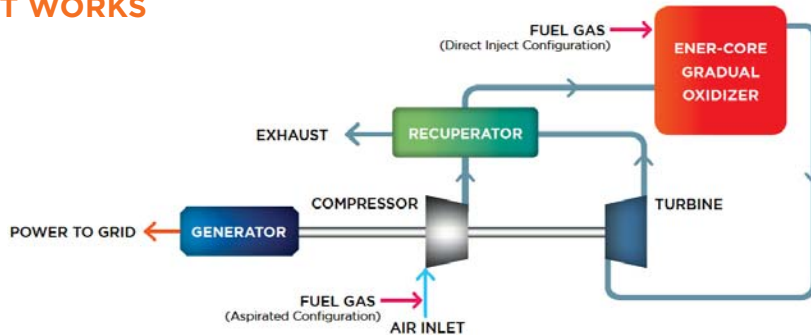
The KG2-3G/GO's wide fuel range enables operation on extremely low grade or waste fuels, landfill gas, biogas, coal gas, and associated petroleum gas. Its ability to maintain near-zero emissions excels in regulated air quality markets without additional emissions controls.

The base turbine of the KG2-3G/GO evolved from the successful Dresser Rand line of KG2-3 gas turbines, which comprise nearly 1,000 fielded units with over 25 million operating hours. The KG2-3G turbine line is the preferred solution for clean power requirements from 1 to 12 MW.

#### KEY FEATURES

- Class-leading fuel efficiency
- High effectiveness recuperator
- Wide fuel specification tolerance
- Ultra-low emissions Gradual Oxidizer, <1 ppm NOx
- No catalyst and no chemicals used
- H<sub>2</sub>S and siloxane acceptance

#### HOW IT WORKS



A Gradual Oxidizer replaces the combustor in the 1.85 MW system, producing the heat to drive the turbine. With low-Btu fuels, fuel is aspirated with air prior to the inlet and oxidation, eliminating external compression and accepting low-pressure gas.

Higher quality fuels can be directly injected at a higher pressure upstream of the Oxidizer, resulting in virtually undetectable emissions. In both the aspirated and direct-inject configurations, low oxidation temperature enables the KG2-3G/GO to avoid the thermal formation of NOx.

### **DRESSER-RAND**



#### Package Arrangement

##### GAS TURBINE

- Industrial, single-shaft KG2-3G
- Single-stage compressor and turbine
- Cantilevered rotor configuration (no "hot" bearings)

##### GENERATOR

- Brushless synchronous generator
- Manufacturer of client's choice

##### PACKAGE

- Steel base frame
- Integrated lube oil system
- PLC control system with monitoring
- Weatherproof acoustic enclosure
- Inlet and exhaust system

##### GRADUAL OXIDIZER

- Packed bed gradual oxidizer ("no moving parts")
- ASME pressure vessel
- Multi fuel gas operation
- Ultra-low emissions

## GAS ENERGY VS. FUEL SUPPLY RATE

Caloric Value HHV (Btu/scf)	30	50	100	200	300	500	1000	1200	1600	2000	2300	2600
Flow Rate (scfm)	11132	6679	3340	1670	1113	668	334	278	209	167	145	128
Caloric Value HHV (MJ/NM <sup>3</sup> )	1.2	2.0	3.9	7.9	11.8	19.7	39.4	47.3	63.0	78.8	90.6	102.4
Flow Rate (NM <sup>3</sup> /hr)	17899	10739	5370	2685	1789	1074	537	447	336	269	233	206

## FUEL REQUIREMENTS

### CHARACTERISTIC

Fuel Operating Range (HHV)	Aspirated configuration Direct Inject configuration
Nominal Fuel Supply Pressure	Aspirated configuration Direct Inject configuration

### SPECIFICATION

25 - 2600 Btu/scf (0.93 - 97 MJ/m <sup>3</sup> )
350 - 2600 Btu/scf (13 - 97 MJ/m <sup>3</sup> )
5 psig (35 kPa)
140 psig (965 kPa)

## ELECTRICAL PERFORMANCE\*

### CHARACTERISTIC

Nominal Electrical Output	1850 kW (±30kW)
Electrical efficiency (LHV) (±2)	35% (±2)
Nominal Heat Rate (HHV)	9750 Btu/kWh (10286 kJ/kWh)
Generator Voltage	400 V - 11 kV
Frequency	60 Hz / 50Hz

\*at ISO conditions

## EMISSIONS

### CHARACTERISTIC

Aspirated Configuration	<1 ppmv NO <sub>x</sub>
Direct Inject Configuration	<1 ppmv NO <sub>x</sub> , CO, VOC

### SPECIFICATION

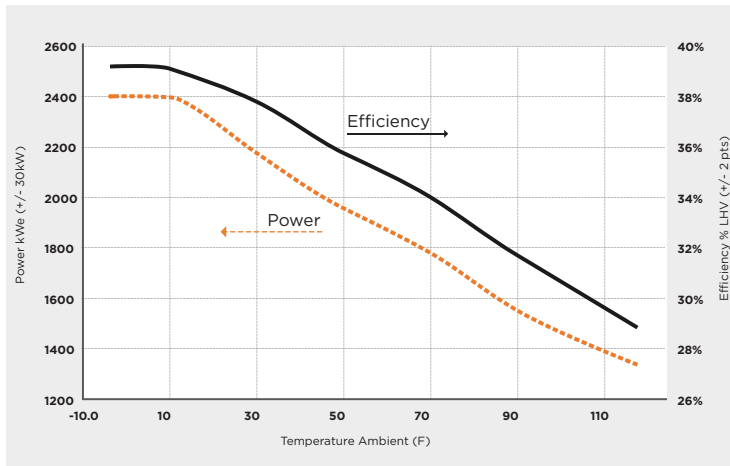
## EXHAUST

### CHARACTERISTIC

Exhaust Mass Flow	20.7 lb/sec (9.4 kg/sec)
Exhaust Gas Temperature	600°F (316°C)

### SPECIFICATION

## ELECTRICAL OUTPUT GRAPH SHOWS CHANGE IN POWER AND EFFICIENCY WITH TEMPERATURE



kWe is electrical output at terminals corrected for parasitics, but not including gas booster power

\* at ISO Conditions (59°F [15°C] @ sea level, 60% RH) unless otherwise noted

## GENERATOR BRAKING RESISTOR

### CHARACTERISTIC

Weight	5000 lb (2268 kg)			
Dimensions	LENGTH	WIDTH	HEIGHT	
	FEET	7.5	5.9	11.3
	METERS	2.3	1.8	3.5

## AMBIENT TEMPERATURE LIMIT

### CHARACTERISTIC

Temperature Limits*	-40° to 115°F (-40° to 46°C)
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### SPECIFICATION

\*Some configurations may require additional cold-weather options

## PHYSICAL SPECIFICATIONS

### CHARACTERISTIC

System weight	105,000 lb (47,627 kg)			
Dimensions	LENGTH	WIDTH	HEIGHT	
	FEET	50	22	27
	METERS	15.2	6.7	8.2

